

STAND UP 4 GRAIN SAFETY



SEVEN STEPS TO GRAIN SAFETY

- 1 Turn off and lockout equipment before entering bins or performing maintenance
- 2 Never walk down grain to make it flow
- 3 Place a trained observer outside of the bin in case of an emergency
- 4 Test the air in the bin before entering
- 5 Control the accumulation of grain dust through housekeeping
- 6 Do not enter a bin where grain is built up on the side
- 7 Use a safety harness and anchored lifeline when entering a bin

